



Dart Aerospace Ltd.
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D3955-7 Job Sheet 189344



Part No: D3955-7

Job Qty: 12 pcs

Part Name: Plate



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 1/22/19

Job Tracking No:

Due Date: 2/20/19

Created By: Dara Macdonald

Type: Stock

Description:

Note: DWG REV A IPP RevA: New issue DD verified by:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Waterjet - Flow - 1	12 pcs	2/20/19	2/20/19	0.00	1.01	Waterjet - Flow		SC 19/02/19
120	QC 8	12 pcs	2/20/19	2/20/19	0.00	0.00	QC 8 - 12		
							QC 8 - 14		
							QC 8 - 17		
							QC 8 - 20		
							QC 8 - 25		
							QC 8 - 3		
							QC 8 - 32		
							QC 8 - 33		
							QC 8 - 35		DAS
							QC 8 - 38		38
							QC 8 - 39		9-89
							QC 8 - 4		
							QC 8 - 44		
							QC 8 - 45		
							QC 8 - 49		
							QC 8 - 58		
							QC 8 - 8		
							QC 8 - 9		
							QC 8 - 68		
							QC 8 - 67		
							QC 8 - 1 (A)		
130	Packaging 3-1 - Stock - B4B	12 pcs	2/20/19	2/20/19	0.00	0.00	Packaging 3 - 1 - B4B		
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		
							Packaging 3 - 6 - B4B		
							Packaging 3 - 7 - B4B		
							Packaging 3 - 8 - B4B		



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Container No: S149044



Part: D3955-7

Job No: 189344

Serial No/Batch: S149044

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 01/29/19

				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	ST062 9 FEB 05 2010
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
140	QC 21 - SA	12 pcs	2/20/19	0.00 0.00	QC 21 - SA - 21
					QC 21 - SA - 70

Part Op 120 - (QC8- Inspect parts - second check)
 Descriptions: 130 - (Identify as per dwg & Stock Location: _____)
 140 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S11GA	304/316 0.125 Sheet	4.2540 sf (.3545 ea)	100-Waterjet - Flow - 1	5127184

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Waterjet - Flow - 1	M304S11GA	4	15	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Plate	0.201Inches + 0.005 - 0.001	0.206 0.200	0.202	Diameter
2	Plate	1.310Inches ± 0.030	1.340 1.280	1.312	
3	Plate	10.750Inches ± 0.030	10.780 10.720	10.754	
4	Plate	6.886Inches ± 0.010	6.896 6.876	6.888	
5	Plate	4.750Inches ± 0.030	4.780 4.720	4.755	
6	Plate	0.120Inches ± 0.010	0.130 0.110	0.115	